



— BABY LOCK —

# Gallant XL™

## Longarm Quilting Machine

The Gallant XL is a quilter's dream! Not only is the state-of-the-art longarm quilting machine engineered with high-tech features for speed and efficiency, but it's also designed with an 18-inch workspace to provide generous room for your quilting needs.



18"

Creative  
Workspace



Stitches  
per minute



Stitch  
regulation



7" LCD  
touchscreen



LED  
Lighting

**baby lock**

**FOR THE LOVE OF SEWING**

[f](#) [y](#) [i](#) [t](#) [BabyLock.com](#)

# Gallant XL™

Longarm Quilting Machine



*18" creative workspace*  
The Gallant XL gives you plenty of workspace, 18"W x 8.5"H, for comfort and creativity.



*2100 Stitches Per Minute*  
The Gallant XL is designed for speed! Sewing at 2,100 stitches per minute and consistent 4-18 stitches per inch, your quilt will be finished before you know it.



*Stitch Regulation*  
Quilt your way to beautiful results with built-in stitch regulation, cruise and precision.



*7" LCD Touchscreen*  
Set and easily read 'Stitch Control Features' with the LCD touchscreen.



*LED Lighting*  
LED lights make it easy to see, sew, and keep your quilts on track.



\*Shown with optional Quilt Frame Tabletop

*Villa 2 Frame*  
The Gallant XL comes with the height-adjustable 8-foot Villa 2 Frame with an optional extension to offer more space to finish larger quilts.

## Technical Features

- Front handlebars with 7" touchscreen
- Two modes of stitch regulation: precision and cruise
- Manual thread tension control
- Consistent stitch formation from 4-18 stitches per inch
- Needle-stop positioning control
- Easy software updates

## Included Accessories

- Open toe foot
- Bobbin winder
- Front handlebars
- Frame leader set and two side clamps
- Quick reference card
- Instruction & reference guide
- Five bobbins
- Hex keys (2.5mm, 3mm, 4mm)
- Needle threader

## Optional Accessories

- Gallant Ruler Base (BLGT15-RB)
- 2-foot Frame Extension (BLGTF-EXT)
- Rear Handlebars & Laser (BLGT15-RH)
- Quilt Frame Tabletop (BLGTF-BT)
- Glide Foot (BLQ-GF2)
- Creative Couching Foot Set (BLQ-CCF)
- Ruler and Echo Foot Set (BLQ-REFS)
- Baby Lock Light Bar (BLQ-LIGHT10-2)
- Casters (BLTRT18-CASTER)
- Stylus and Adapter Plate (BLGT15-STA)
- Pro-Stitcher LITE Quilting Software (BLPS-LITEG2-BX1)

## Warranty

- 10-year casting parts
- 5-year circuit boards
- 5-year parts
- 90-day labor

**For a complete list of specifications and accessories, visit [BabyLock.com](http://BabyLock.com)**

## The Baby Lock Experience



### Education

We provide you with a comprehensive library of education and training so you'll always have something to learn.

*Service*  
We provide the highest quality products and services, and can meet your needs better than anyone else.



### Support

You can rely on Baby Lock for the support you need to get the most out of your machine.



**FOR THE LOVE OF SEWING**